



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

5 dec

RBW6505G00131-3T
Job Sheet 202691



Part No.: RBW6505G00131-3T Job Qty: 1 pcs

Part Name: IGB Seal Replacement



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 11/1/19 Job Tracking No:
Due Date: 11/20/19 Created By: Marie Lajeunesse
Type: SOLD Description:

Note: DWG RBW6505G00131-3T Rev A IPP Rev. A 19.09.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/20/19		0.00	0.20	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	11/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



Container No: S242495



Part: RBW6505G00131 - 3T

Job No: 202691

Serial No/Batch: S242495

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/19/19

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					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MLL
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	11/20/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

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RB
001

Part Op 100 - Small Fab - 1-Glue placard RBW6505G00131-3T-11 to RBW6505G00131-3T-9 foam as per DWG. 2-Glue foam to
Descriptions: case and pack case as per DWG.
110 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-IM2100-E	Case	1 Ea (1 ea)	100-Small Fab - 1	5231218
RBW6505G00131-3T-11	Inside Placard	1 pcs (1 ea)	100-Small Fab - 1	5231218
RBW6505G00131-3T-7	Bottom Foam	1 (1 ea)	100-Small Fab - 1	5233342
RBW6505G00131-3T-9	Lid Foam	1 (1 ea)	100-Small Fab - 1	5233343
RBW6521A00138-W142G-3T	Input Oil Seal Removal Press Tool, lgb Input	1 pcs (1 ea)	100-Small Fab - 1	5239331
RBW6521A00138-W142H-3T	Input Oil Seal Insert Press Tool, lgb Input	1 pcs (1 ea)	100-Small Fab - 1	5234181

5233344

13586

Job Allocations

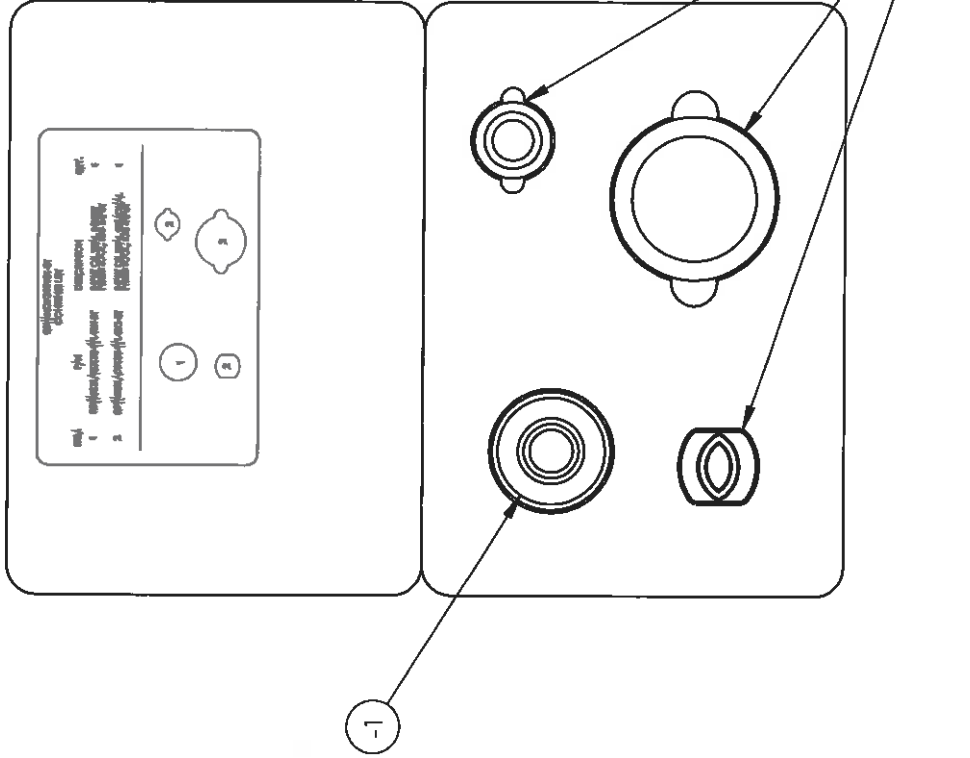
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-IM2100-E	1	0	0
	RBW6505G00131-3T-11	1	0	0
	RBW6505G00131-3T-7	1	0	0
	RBW6505G00131-3T-9	1	0	0
	RBW6521A00138-W142G-3T	1	0	0
	RBW6521A00138-W142H-3T	1	0	0

Part Specifications
Specifications could not be found.

Plex 11/1/19 7:19 AM Dart.lajeunesse.marie

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	UPDATED TO NEW DRAFTING STANDARDS. CHD TITLE BLOCK WAS RED BARN IS DART -7 ADDED MISSING DIMS FOR FINGER GRABS. CHD TOLERANCE ON NON-CRITICAL PARTS. -7 CHD MATL WAS EGG SHELL BLACK IS C200 BLACK.	6/9/2014	DPD
			RJC



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NO. 262691 MLS
19-78-01



TITLE
TOOL KIT, IGB SEAL REPLACEMENT

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	INPUT OIL SEAL INSERT PRESS TOOL		RBW6521A00138-W142H-3T	1
		-3	1	INPUT OIL SEAL REMOVAL PRESS TOOL		RBW6521A00138-W142G-3T	1
	B/O	-5	1	CASE	BLACK PLASTIC	6-1/2 X 11-7/16 X 12-1/4 PELICAN STORM CASE IM2100-E	NS
	B/O	-7	1	BOTTOM FOAM	Y20 BLACK	4 X 9-1/8 X 12-7/8 I.R. SPECIALTIES	2
	B/O	-9	1	LID FOAM	C200 BLACK	1-7/8 X 9 X 12-7/8 I.R. SPECIALTIES	3
		-11	1	INSIDE PLACARD	PLASTIC	1/16 X 4-3/4 X 7-1/4	4

DWG NO. RBW6505G00131-3T

MAT'L

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 DECIMALS ± .005
.X ± .1 ANGLES ± .5°
1. BREAK ALL SHARP EDGES .015 X 45°
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. USED ON MODEL AW139

APPROVED *D. Weil*

FINISH SPEC

SCALE 1:4

DATE 6/6/2014

SHEET 1 OF 4

DRAWN BY: DUERFELDT

REV A

Job: _____		DISPOSITION		DEPARTMENT/PROCESS			
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing			
				Skid-tube Machining Large Fab			
Date :		Sequence #:		QTY Affected :		MRB (QS1042)	
Description Work Order Deviation				Disposition			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			